TECHNICAL DATA

ULTRAFORM 1040

High Performance Cold Metal Forming Fluid

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Description

ROCOL ULTRAFORM 1040 is a high performance, light viscosity cold metal forming lubricant, suitable for use with a wide range of ferrous and non-ferrous metals. ROCOL ULTRAFORM 1040 contains extreme pressure additives which prevent metal pick-up between the work piece and tool and provide a cost effective route to increased production rates.
Based on technology developed in conjunction with key Japanese automotive OEMs, ROCOL ULTRAFORM 1040 is particularly suited to the forming of light to medium gauge steel components e.g. body panels and exhaust systems.

Outstanding Features

- **High performance giving minimal scrap**
- **Light residue – may not require degreasing**
- **Excellent residual rust prevention**
- **Suitable for most metals**

Directions for use

ROCOL ULTRAFORM 1040 may be applied by brush, drip or airless spray system and is supplied ready for use.

Technical Data (typical values)

Appearance:	*Brown liquid*
Odour:	*Mild*
Kinematic viscosity at 40°C:	*5.2 cSt*
Density at 20°C:	*0.85 g/cm^3*
Flash point:	*70°C*
Storage:	*Store at normal ambient temperature (5 to 30°C)*

ROCOL Lubricants
ROCOL House, Swillington, Leeds LS26 8BS, England.
Tel: 0113 232 2600 Fax: 0113 232 2760
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There are many factors outside our control and knowledge which effect the use and performance of our products
for which reason the information in this publication is given without responsibility

Pack sizes and part codes

20 ltr	part code 86323
200 ltr	part code 86329

Health and Safety

Safety data sheet is available from the Customer Service Department, ROCOL Lubricants, ROCOL House, Swillington, Leeds, LS26 8BS, England.
Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).
Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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